



▶▶▶ PRINTING INSTRUCTIONS

Instructions for Printing onto Light Colored Textiles with **FOREVER Solvent-Transparent 151**

▶▶▶ PRINT SETTINGS

IMPORTANT!

Only for use in Solvent-Printers and Offset-Printers with Solvent, Solvent Light, Mild Solvent and Eco-Solvent Inks!

IMAGE MODE: Mirror image

Print direction: Unidirectional

Maximum Printer Heating: 35°C (95 °F)

(Suggested Profile for ROLAND VersaCAMM SP-Serie = SP-M: Matte PET, High Quality (720 x 1440))
ROLAND VersaCAMM VP-Serie = FOREVER Profile

▶▶▶ TRANSFER SETTINGS

WITHOUT FLEECE			WITH FLEECE		
	AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS		AUTOMATIC HEAT PRESS	MANUAL HEAT PRESS
PRESSURE	5 bar (70 PSI)	maximum	PRESSURE	5 bar (70 PSI)	maximum
TEMPERATURE	200°C (390°F)	200°C(390°F)	TEMPERATURE	200°C (390°F)	200°C (390°F)
TIME	15 seconds	20 seconds	TIME	30 seconds	40 seconds

▶▶▶ TRANSFER APPLICATION

WITHOUT FLEECE

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Solvent-Transparent 151** with the printed side showing down onto the t-shirt.
- ▶ Press for 15 respectively 20 seconds.
- ▶ Peel off the transfer paper. (Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

WITH FLEECE

- ▶ Place the textile on the lower plate.
- ▶ Place **FOREVER Solvent-Transparent 151** with the printed side showing down onto the t-shirt and cover it completely with fleece.
- ▶ Press for 30 respectively 40 seconds.
- ▶ Peel off the transfer paper. (Do not in any event take the t-shirt off the press before the transfer paper has been peeled off.)
- ▶ For a softer touch stretch the garment into the width.

HINT: Please use fleece to avoid yellowing of the garment when printing.
It is included in all **FOREVER Solvent-Transparent** boxes.

▶▶▶ WASHING

- ▶ Up to 40° C (warm wash cycle).

▶▶▶ IRONING

- ▶ When ironing cover the print with baking paper.



ANY PROBLEMS? Visit our website www.forever-ots.com

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!