HEAT PRESS MACHINE HP3804D

This machine is not suitable for minors to use or food processing.

- **General:**

A heat press machine is the machine that presses a transfer onto an imprintable substrate. Using high temperatures and pressures for a certain amount of time, the transfer is permanently embedded into the product.
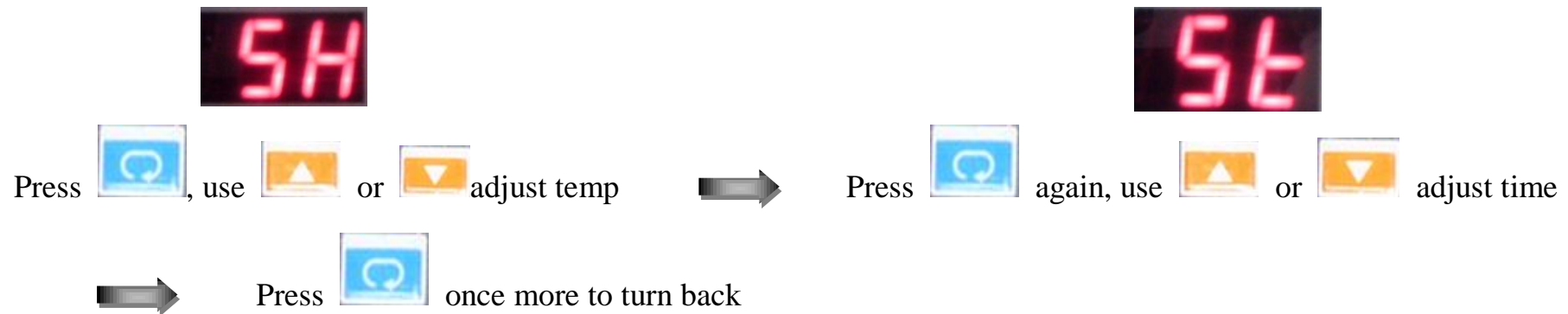
Heat presses are recommended for professional and satisfying results simply because standard laminating devices and home hand irons can not get even near the temperatures required for a reliable transfer.

- **Components and functions:**

① Place the material on working table,adjust the pressure knob(4) get right pressure required

② Connect power plug and turn on power button (7)

③ Set time & temp you want with temp/time gauge (3) get required

numbers.

Press [⟳] , use [▲] or [▼] adjust temp ➡ Press [⟳] again, use [▲] or [▼] adjust time

➡ Press [⟳] once more to turn back

④ The temp for heating plate (1) will start to rise up,when it reaching temp you set,pull out the working table (6),place the material on it and close the handle (2).

⑤ The Magnet (5) will released automatic when reaching time you set, take out the material.

⚠ **Note:** 1.Because the materials and thickness of these materials are different,so the temp and time also required different.

2. Pls try a small sample to get the right temp and time needed before large quantities printing.

3.Clothing require temp about 180℃, Fabric clothing use with sublimation paper:30-50 sec,100%

cotton clothing use with transfer paper:15-20sec.

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay